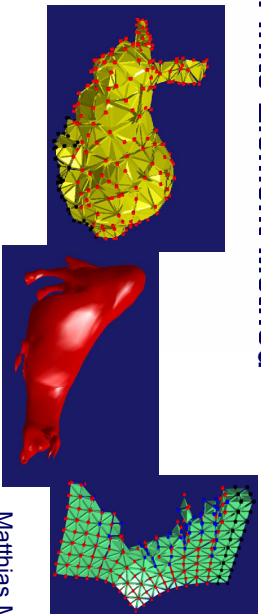


Interactive Simulation of Elasto-Plastic Materials using the Finite Element Method



Matthias M. Hler
Seminar in Wintersemester 02/03

M.M. Hler in Elasto-Plastic FEM

Outline

- FEM vs. Mass-Spring**
- Stiffness**
 - The Stiffness Matrix
 - Static/Dynamic Deformation
- Continuum Mechanics and FEM**
 - Strain and Stress Tensors
 - Continuous PDEs
 - FEM Discretization
- Plasticity**
 - Plastic Strain
 - Update Rules
- Fracture**
 - Principal Stresses
 - Crack Computation

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Mass-Spring vs. FEM

- | | |
|---|--|
| <ol style="list-style-type: none"> 1. Discretization of an object into mass points 2. Representation of forces between mass points with springs 3. Computation of the dynamics | <ol style="list-style-type: none"> 1. Discretization of an object into elements (tetrahedra) 2. Discretization of continuous energy equations into algebraic equations for forces acting at vertices 3. Computation of the dynamics |
|---|--|

→ deformable mass-spring system

→ deformable FEM system

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Pros and Cons of FEM

- Pros:
- ⌘ No individual spring constants needed (only 2 known material parameters E, ν)
 - ⌘ No inversion problems (inverted tetrahedra produce forces)
 - ⌘ Stress and strain tensors allow
 - ⌘ fracture and
 - ⌘ plasticity simulations
- Cons:
- ⌘ (Pre-)compute stiffness matrix
 - ⌘ Store stiffness matrix (3x3) per edge
 - ⌘ Store original **and** actual positions of vertices



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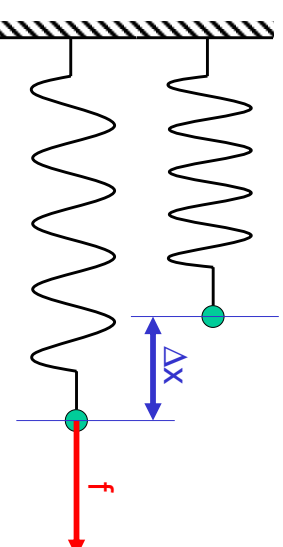
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One-dimensional Spring



$$f = k \cdot \Delta x$$

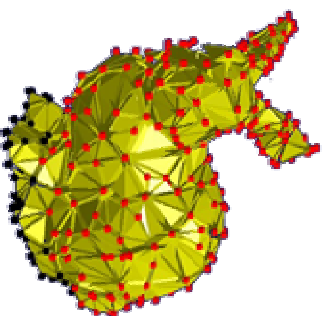
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Three-dimensional Object

- Finite Element Mesh
- i 903 tetrahedra
- i 393 vertices
- i 3 x 393 = 1179 dof.

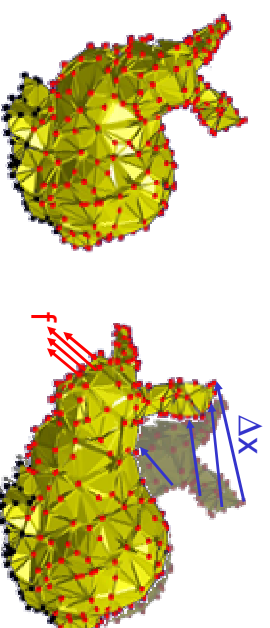
$$\Delta x = \begin{bmatrix} \Delta x_{1x} \\ \Delta x_{1y} \\ \Delta x_{1z} \\ \dots \\ \Delta x_{nx} \\ \Delta x_{ny} \\ \Delta x_{nz} \end{bmatrix} \quad f = \begin{bmatrix} f_{1x} \\ f_{1y} \\ f_{1z} \\ \dots \\ f_{nx} \\ f_{ny} \\ f_{nz} \end{bmatrix}$$



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Three-dimensional Object



$$f_{el} = K \cdot \Delta x \quad (\text{Stiffness Matrix } K \in \mathbb{R}^{3n \times 3n})$$

$$f_{el} = F(\Delta x) \quad (\text{Function } F: \mathbb{R}^{3n} \rightarrow \mathbb{R}^{3n})$$

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Static Deformation

$$\mathbf{f}_{\text{ext}} = \mathbf{f}_{\text{el}} = \mathbf{K} \cdot \Delta \mathbf{x}$$

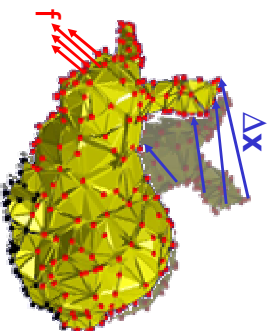
$$\Delta \mathbf{x} = \mathbf{K}^{-1} \cdot \mathbf{f}_{\text{ext}}$$

Solve linear system
(Conjugate Gradients)

$$\mathbf{f}_{\text{ext}} = \mathbf{f}_{\text{el}} = \mathbf{F}(\Delta \mathbf{x})$$

$$\Delta \mathbf{x} = \mathbf{F}^{-1}(\mathbf{f}_{\text{ext}})$$

Solve non-linear system
(Newton-Raphson - generalized Newton-Method)



Dynamic Deformation

$$\mathbf{M} \ddot{\mathbf{x}} + \mathbf{C} \dot{\mathbf{x}} + \mathbf{K} \mathbf{x} = \mathbf{f}_{\text{ext}}$$

- i Coupled system of 3n linear ODEs
- i Explicit integration: No solver needed
- i Implicit integration: Linear solver per time step

$$\mathbf{M} \ddot{\mathbf{x}} + \mathbf{C} \dot{\mathbf{x}} + \mathbf{F}(\Delta \mathbf{x}) = \mathbf{f}_{\text{ext}}$$

- i Coupled system of 3n non-linear ODEs
- i Explicit integration: No solver needed
- i Implicit integration: Linearize at every time step: $\mathbf{K} = d\mathbf{F}/d\mathbf{x}$

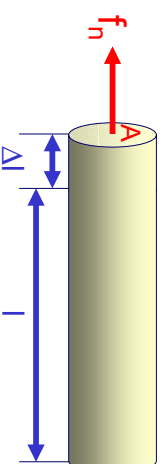
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Continuous Elasticity 1-d



stress σ [N/m²]
(Normal-Spannung)

$$\mathbf{f}_n / A = \mathbf{E} \Delta l / l$$

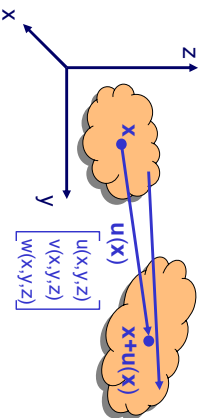
strain ϵ [1]
(Dehnung)

Elasticity (Young's) Modulus
[N/m²]

Metal: $\sim 10^{11}$ N/m²
Soft material: $\sim 10^9$ N/m²

Continuous Elasticity 3-d

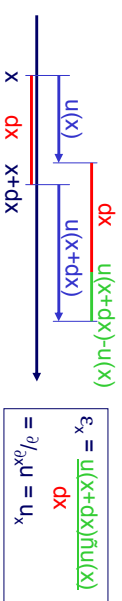
Deformation:



- i Continuous 3-d vector field $u: \mathbf{R}^3 \rightarrow \mathbf{R}^3$
- i Defined within undeformed object

Linear 3-d Strain

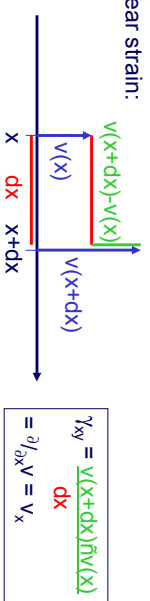
normal strain in x - direction:



$$\epsilon_x = \frac{u(x+dx) - u(x)}{dx}$$

$$= \frac{\partial}{\partial x} u = u_x$$

shear strain:



$$\gamma_{xy} = \frac{v(x+dx) - v(x)}{dx}$$

$$= \frac{\partial}{\partial x} v = v_x$$

Linear 3-d Strain

Linear strain tensor:

$$\boldsymbol{\epsilon} = \boldsymbol{\epsilon}(x, y, z) = \begin{bmatrix} \epsilon_x & \gamma_{xy} & \gamma_{xz} \\ \gamma_{yx} & \epsilon_y & \gamma_{yz} \\ \gamma_{zx} & \gamma_{zy} & \epsilon_z \end{bmatrix} = \begin{bmatrix} u_x & u_y + v_x & u_z + w_x \\ v_x + u_y & v_y & v_z + w_y \\ w_x + u_z & w_y + v_z & w_z \end{bmatrix}$$

Symmetric, 3x3 matrix \rightarrow 6 vector:

$$\boldsymbol{\epsilon} = \begin{bmatrix} \epsilon_x & \gamma_{xy} & \gamma_{xz} \\ \epsilon_y & \epsilon_y & \gamma_{yz} \\ \epsilon_z & 0 & 0 \end{bmatrix} = \begin{bmatrix} \frac{\partial}{\partial x} & 0 & 0 \\ 0 & \frac{\partial}{\partial y} & 0 \\ 0 & 0 & \frac{\partial}{\partial z} \end{bmatrix} \begin{bmatrix} u \\ v \\ w \end{bmatrix}$$

$$= \begin{bmatrix} \frac{\partial}{\partial x} & 0 & 0 \\ \gamma_{xy} & \frac{\partial}{\partial y} & \frac{\partial}{\partial x} \\ \gamma_{yz} & 0 & 0 \\ \gamma_{zx} & 0 & \frac{\partial}{\partial z} \end{bmatrix} \begin{bmatrix} u \\ v \\ w \end{bmatrix}$$

Non-Linear 3-d Strain

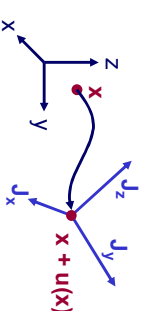
Green-Saint-Venant strain tensor:

- i Transformation we use: $\mathbf{x} \rightarrow \mathbf{x} + \mathbf{u}(\mathbf{x})$:
- i Use Jacobian of transformation:

$$\mathbf{J} = (\mathbf{J}_{x^i} \mathbf{J}_{y^j} \mathbf{J}_{z^k}) = \begin{bmatrix} \frac{\partial}{\partial x}(x+u) & \frac{\partial}{\partial y}(x+u) & \frac{\partial}{\partial z}(x+u) \\ \frac{\partial}{\partial x}(y+v) & \frac{\partial}{\partial y}(y+v) & \frac{\partial}{\partial z}(y+v) \\ \frac{\partial}{\partial x}(z+w) & \frac{\partial}{\partial y}(z+w) & \frac{\partial}{\partial z}(z+w) \end{bmatrix}$$

$$\boldsymbol{\epsilon}_{\text{Green}} = \mathbf{J}^T \mathbf{J} - \mathbf{I}$$

- i Interpretation:

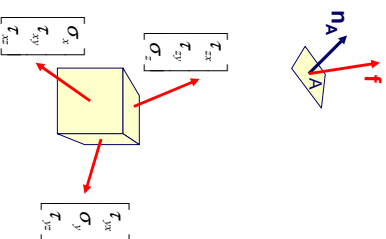


3-d Stress

Stress is force per (oriented) area:

$$\boldsymbol{\sigma} = \frac{d\mathbf{f}}{dA} = \frac{d\mathbf{f}}{dA} \cdot \mathbf{n}_A$$

$$\frac{d\mathbf{f}}{dA} = \boldsymbol{\sigma} \cdot \mathbf{n}_A = \begin{bmatrix} \sigma_x & \tau_{xy} & \tau_{xz} \\ \tau_{xy} & \sigma_y & \tau_{yz} \\ \tau_{xz} & \tau_{yz} & \sigma_z \end{bmatrix} \cdot \mathbf{n}_A$$



Constitutive Relation (isotropic)

The stress tensor is symmetric, 3x3 matrix → 6 vector:

Hooke's law: $\boldsymbol{\sigma} = \mathbf{E} \boldsymbol{\epsilon}$

$$\begin{bmatrix} \sigma_x \\ \sigma_y \\ \sigma_z \\ \tau_{xy} \\ \tau_{yz} \\ \tau_{zx} \end{bmatrix} = \begin{bmatrix} (1-\nu)E & \nu E & \nu E & 0 & 0 & 0 \\ \nu E & (1-\nu)E & \nu E & 0 & 0 & 0 \\ \nu E & \nu E & (1-\nu)E & 0 & 0 & 0 \\ 0 & 0 & 0 & G & 0 & 0 \\ 0 & 0 & 0 & 0 & G & 0 \\ 0 & 0 & 0 & 0 & 0 & G \end{bmatrix} \cdot \begin{bmatrix} \epsilon_x \\ \epsilon_y \\ \epsilon_z \\ \gamma_{xy} \\ \gamma_{yz} \\ \gamma_{zx} \end{bmatrix}$$

$$\nu = \frac{E}{2(1+\nu)}, G = \frac{E}{2(1+\nu)}$$

Only two scalar parameters:

E: Young's modulus, ν : Poisson ratio

Putting it all together

Given $\mathbf{u}(\mathbf{x})$ we can compute

- i strain $\boldsymbol{\epsilon}(\mathbf{x})$ and
- i stress $\boldsymbol{\sigma}(\mathbf{x}) = \mathbf{E} \boldsymbol{\epsilon}(\mathbf{x})$ at every point \mathbf{x} within the object.

→ Find $\mathbf{u}(\mathbf{x})$ such that corresponding stresses $\boldsymbol{\sigma}(\mathbf{x})$ are in balance with external forces $\mathbf{f}(\mathbf{x})$ everywhere within object:

$$\begin{aligned} \sigma_{x,x} + \tau_{xy,y} + \tau_{xz,z} + f_x &= 0 \\ \tau_{yx,x} + \sigma_{y,y} + \tau_{yz,z} + f_y &= 0 \\ \tau_{zx,x} + \tau_{zy,y} + \sigma_{z,z} + f_z &= 0 \end{aligned}$$

- i Strong formulation
- i Coupled system of partial differential equations!

Energy Formulation

i Energy U is a scalar

i U at point \mathbf{x} is given by $\tilde{\mathbf{U}}$ displacement \times force!

$$U_{\text{elastic}} = \frac{1}{2} \boldsymbol{\epsilon}^T \boldsymbol{\sigma} = \frac{1}{2} \boldsymbol{\epsilon}^T \mathbf{E} \boldsymbol{\epsilon}$$

i The total Energy of the deformed body:

$$U_{\text{body}} = \int_{\text{body}} \left(\frac{1}{2} \boldsymbol{\epsilon}^T \mathbf{E} \boldsymbol{\epsilon} - \mathbf{u} \cdot \mathbf{f} \right) dV$$

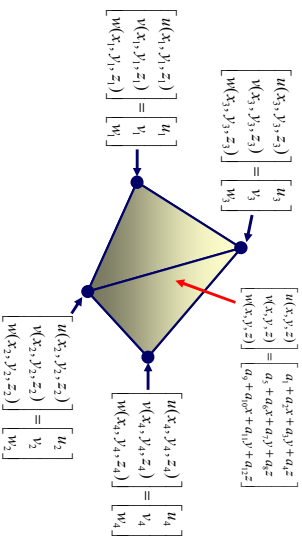
i Given \mathbf{f} , \mathbf{E} we can compute U_{body} for any $\mathbf{u}(\mathbf{x})$

i Find $\mathbf{u}(\mathbf{x})$ such that U_{body} is a minimum ($\delta U = 0$)

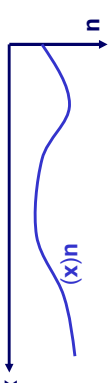
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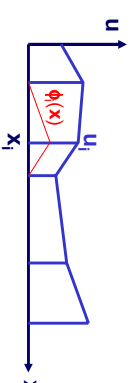
Linear Displacement Tetrahedron

- i 12 unknowns (a_1, \dots, a_{12}), 12 equations
- i u_i, v_i, w_i are variables, x_i, y_i, z_i are given numbers



Finite Element Formulation

- i So far we looked for a continuous field $u(x)$
- 
- i Now we look for u_1, u_2, \dots, u_n at **fixed locations**: x_1, x_2, \dots, x_n
- i and interpolate $u(x)$ with **fixed basis functions**: $u(x) \approx \sum u_i \phi_i(x)$



Displacements

- The displacement function $u(x)$ can be expressed as
- i a matrix of basis functions $H(x)$ times
- i a vector of displacements:

$$\mathbf{u}(\mathbf{x}) = \mathbf{H}(\mathbf{x}) \cdot \hat{\mathbf{u}}$$

$$\begin{bmatrix} u(x, y, z) \\ v(x, y, z) \\ w(x, y, z) \end{bmatrix} = \begin{bmatrix} N_1 & 0 & 0 & N_2 & 0 & 0 & N_3 & 0 & 0 & N_4 & 0 & 0 \\ 0 & N_1 & 0 & 0 & N_2 & 0 & 0 & N_3 & 0 & 0 & N_4 & 0 \\ 0 & 0 & N_1 & 0 & 0 & N_2 & 0 & 0 & 0 & 0 & N_4 & 0 \end{bmatrix} \cdot \begin{bmatrix} u_1 \\ v_1 \\ w_1 \\ u_2 \\ v_2 \\ w_2 \\ u_3 \\ v_3 \\ w_3 \\ u_4 \\ v_4 \\ w_4 \end{bmatrix}$$

Strain

Linear displacements yield constant strain:

$$\boldsymbol{\varepsilon} = \begin{bmatrix} \varepsilon_x \\ \varepsilon_y \\ \varepsilon_z \\ \gamma_{xy} \\ \gamma_{yz} \\ \gamma_{zx} \end{bmatrix} = \begin{bmatrix} \partial/\partial x & 0 & 0 \\ 0 & \partial/\partial y & 0 \\ 0 & 0 & \partial/\partial z \\ \partial/\partial y & \partial/\partial x & 0 \\ 0 & \partial/\partial z & \partial/\partial y \\ \partial/\partial z & 0 & \partial/\partial x \end{bmatrix} \mathbf{H}(\mathbf{x}) \cdot \mathbf{a} = \mathbf{B} \cdot \mathbf{a}$$

- Matrix $\mathbf{B} \in \mathbf{R}^{6 \times 12}$ is constant (independent of x, y, z)
- \mathbf{B} depends on the original geometry of the tetrahedron only

Stress and Energy

Stress as a function of the displacements:

$$\boldsymbol{\sigma} = \mathbf{E} \boldsymbol{\varepsilon} = \mathbf{E} \mathbf{B} \cdot \mathbf{a}$$

Energy as a function of the displacements:

$$\begin{aligned} U_{\text{element}} &= \int_{\text{element}} \left(\frac{1}{2} \boldsymbol{\varepsilon}^T \mathbf{E} \boldsymbol{\varepsilon} \right) dV \\ &= \int_{\text{element}} \frac{1}{2} \mathbf{a}^T \mathbf{B}^T \mathbf{E} \mathbf{B} \mathbf{a} dV \\ &= \frac{1}{2} \mathbf{a}^T \left[\int_{\text{element}} \mathbf{B}^T \mathbf{E} \mathbf{B} dV \right] \mathbf{a} = \frac{1}{2} \mathbf{a}^T \left[\int_{\text{element}} \mathbf{B}^T \mathbf{E} \mathbf{B} \right] \mathbf{a} \\ &= \frac{1}{2} \mathbf{a}^T \mathbf{K} \mathbf{a} \end{aligned}$$

Stiffness Matrix

$$U_{\text{body}} = \frac{1}{2} \mathbf{a}^T \mathbf{K} \mathbf{a}$$

Forces are the derivatives of the energy with respect to the degrees of freedom:

$$\frac{\partial U_{\text{body}}}{\partial \mathbf{a}} = \mathbf{K} \mathbf{a} = \mathbf{f}$$

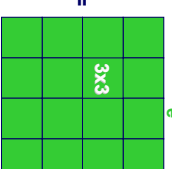
The matrix $\mathbf{K} \in \mathbf{R}^{12 \times 12}$ is the stiffness matrix of the element!

$$\mathbf{K} = \int_{\text{element}} \mathbf{B}^T \mathbf{E} \mathbf{B} dV = \int_{\text{element}} \mathbf{B}^T \mathbf{E} \mathbf{B}$$

Assembly of elements

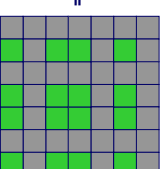
Single element:

$$\begin{bmatrix} f_{1x} \\ f_{1y} \\ f_{1z} \\ 0 \\ f_{4x} \\ f_{4y} \\ f_{4z} \end{bmatrix} = \mathbf{K}_e \begin{bmatrix} \Delta x_{1x} \\ \Delta x_{1y} \\ \Delta x_{1z} \\ 0 \\ \Delta x_{4x} \\ \Delta x_{4y} \\ \Delta x_{4z} \end{bmatrix}$$



Entire body:

$$\begin{bmatrix} f_1 \\ \dots \\ f_n \end{bmatrix} = \begin{bmatrix} \Delta x_1 \\ \dots \\ \Delta x_n \end{bmatrix}$$



Implementation

$$\begin{bmatrix} f_1 \\ \vdots \\ f_i \\ \vdots \\ f_n \end{bmatrix} = \mathbf{K} \begin{bmatrix} \Delta x_1 \\ \vdots \\ \Delta x_i \\ \vdots \\ \Delta x_n \end{bmatrix}$$

- i K is sparse
- i 3x3 block at (i,i) describes how Δx_i influences f_i
- i every vertex stores adjacency list of (3x3-matrix, vertex-reference) pairs

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Plastic Strain

An element is under strain $\boldsymbol{\epsilon}$ due to displacements \mathbf{u} :

$$\boldsymbol{\epsilon} = [\epsilon_{xx}, \epsilon_{yy}, \epsilon_{zz}, \gamma_{xy}, \gamma_{yz}, \gamma_{zx}]^T = \mathbf{B} \cdot \mathbf{u}$$

A plastic element stores strain in a state variable:

$$\boldsymbol{\epsilon}_{\text{plastic}}$$

The elastic strain (that causes internal forces) is now:

$$\boldsymbol{\epsilon}_{\text{elastic}} = \boldsymbol{\epsilon} - \boldsymbol{\epsilon}_{\text{plastic}}$$

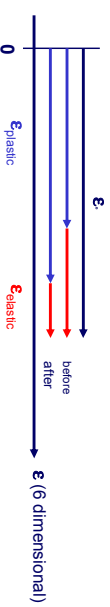
→ No internal forces are present when $\boldsymbol{\epsilon} = \boldsymbol{\epsilon}_{\text{plastic}}$
Might be for $\mathbf{u} \neq \mathbf{0}$!

Plastic Update Rules

Initialization: $\boldsymbol{\epsilon}_{\text{plastic}} = \mathbf{0}$

Update rule (every time step):

- i Compute $\boldsymbol{\epsilon} = \mathbf{B} \cdot \mathbf{u}$ from actual displacements
- i Compute $\boldsymbol{\epsilon}_{\text{elastic}} = \boldsymbol{\epsilon} - \boldsymbol{\epsilon}_{\text{plastic}}$
- i if $\|\boldsymbol{\epsilon}_{\text{elastic}}\| > \text{yield}$ then $\boldsymbol{\epsilon}_{\text{plastic}} = \boldsymbol{\epsilon}_{\text{plastic}} + \text{creep} \cdot \boldsymbol{\epsilon}_{\text{elastic}}$
- i if $\|\boldsymbol{\epsilon}_{\text{plastic}}\| > \text{max}$ then $\boldsymbol{\epsilon}_{\text{plastic}} = \boldsymbol{\epsilon}_{\text{plastic}} \cdot \text{max} / \|\boldsymbol{\epsilon}_{\text{plastic}}\|$



Implementation

Since

$$\boldsymbol{\varepsilon} = \mathbf{B}^T \cdot \mathbf{f}$$

the displacements that correspond to the plastic strain are:

$$\boldsymbol{\varepsilon}_{\text{plastic}} = \mathbf{B}^{-1} \cdot \boldsymbol{\varepsilon}_{\text{plastic}}$$

and the corresponding forces are:

$$\mathbf{f}_{\text{plastic}} = \mathbf{K} \mathbf{B}^{-1} \cdot \boldsymbol{\varepsilon}_{\text{plastic}} = [\mathbf{V} \mathbf{B}^T \mathbf{E} \mathbf{B}] \mathbf{B}^{-1} \cdot \boldsymbol{\varepsilon}_{\text{plastic}} = \mathbf{V} \mathbf{B}^T \mathbf{E} \boldsymbol{\varepsilon}_{\text{plastic}}$$

→ add plastic forces to **external forces**

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Fracture criterion

- i Break if internal elastic force exceeds threshold
- i stress is a tensor
- i the force w.r.t. normal \mathbf{n}_A is:

$$\frac{d\mathbf{f}}{dA} = \boldsymbol{\sigma} \cdot \mathbf{n}_A = \begin{bmatrix} \sigma_x & \tau_{xy} & \tau_{xz} \\ \tau_{xy} & \sigma_y & \tau_{yz} \\ \tau_{xz} & \tau_{yz} & \sigma_z \end{bmatrix} \cdot \mathbf{n}_A$$

- i Find \mathbf{n}_{max} such that $d\mathbf{f}/dA$ is maximal!
- i \mathbf{n}_{max} is direction of maximal tensile stress

Principal Stresses

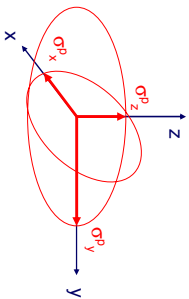
- i The stress tensor $\boldsymbol{\sigma}$ is symmetric
- i → there is a rotation matrix \mathbf{R} such that

$$\begin{bmatrix} \sigma_x & \tau_{xy} & \tau_{xz} \\ \tau_{xy} & \sigma_y & \tau_{yz} \\ \tau_{xz} & \tau_{yz} & \sigma_z \end{bmatrix} = \mathbf{R}^T \begin{bmatrix} \sigma_x^p & 0 & 0 \\ 0 & \sigma_y^p & 0 \\ 0 & 0 & \sigma_z^p \end{bmatrix} \mathbf{R}$$

- i the diagonal entries are the eigenvalues of $\boldsymbol{\sigma}$
- i the columns of \mathbf{R} are the corresponding eigenvectors
- i there is always a rotated coordinate system where $\boldsymbol{\sigma}$ is diagonal!

Principal Stresses

- i the σ^p are the principal (extremal) stresses
- i → find maximal eigenvalue of σ
- i corresponding eigenvector is the direction of maximal stress

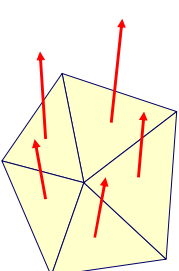


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Crack computation

- i for all elements: compute maximal tensile stress σ^p_{max}

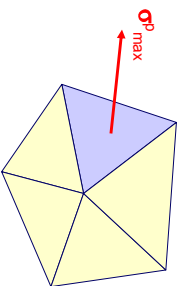


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Crack computation

- i for all elements: compute maximal tensile stress σ^p_{max}
- i if σ^p_{max} exceeds yield stress

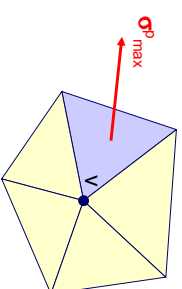


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Crack computation

- i for all elements: compute maximal tensile stress σ^p_{max}
- i if σ^p_{max} exceeds yield stress
- i select a vertex v (crack tip / random)

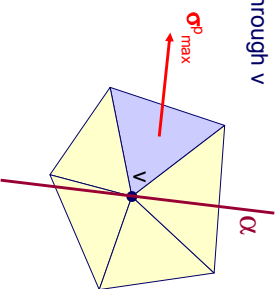


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Crack computation

- i for all elements: compute maximal tensile stress σ^p_{max}
- i if σ^p_{max} exceeds yield stress
- i select a vertex v (crack tip / random)
- i set plane α normal σ^p_{max} to through v

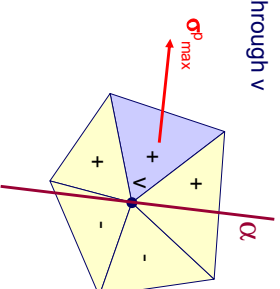


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Crack computation

- i for all elements: compute maximal tensile stress σ^p_{max}
- i if σ^p_{max} exceeds yield stress
- i select a vertex v (crack tip / random)
- i set plane α normal σ^p_{max} to through v
- i mark tetras w.r.t. α

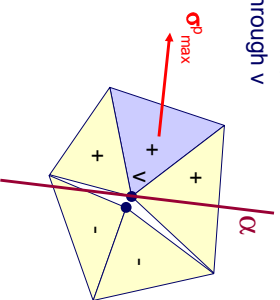


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Crack computation

- i for all elements: compute maximal tensile stress σ^p_{max}
- i if σ^p_{max} exceeds yield stress
- i select a vertex v (crack tip / random)
- i set plane α normal σ^p_{max} to through v
- i mark tetras w.r.t. α
- i split vertex

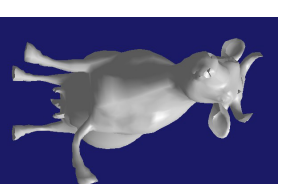


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The End

Thank you for your attention!



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